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D412-761-043
Job Sheet 194046



Part No: D412-761-043

Job Qty: 1 pcs

Part Name: Modified Latch Mechanism, LH - Vertical Reference



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D412-761 REV:H IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC IPP REV:B 11.11.29 AS PER DS19580 DD VERF:EC IPP REV:C 12.07.23 ECN12-568 chg002 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/10/19	5/10/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S189040



Part: D412-761-043

Job No: 194046

Serial No/Batch: S189040

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH09-4 Issue 5, FAA STC SR03832N

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	5/10/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	DAS
					QC 4 - 69	75
					QC 4 - 9	9-89
					QC 4 - 46	
					QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	1 pcs	5/10/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	DAS
					Packaging 3 - 9 - B4B	75
					Packaging 3 - 10 - B4B	9-89
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	1 pcs	5/10/19	0.00 0.00		DC - 1 - B4B	21
					DC - 2 - B4B	9-89
140 QC 21 - FG	1 pcs	5/10/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	DAS
					QC 21 - SA - 53	21

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: F6022) Identify and pack for shipping as per PPP D412-761-043
Location: FG020

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-761-043 CHG002

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3589-041	Latch Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5052823
D3589-047	Fwd Guide	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5052003
D3589-049	Aft Guide	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5052002
MS16997-24	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5051486
MS21042L06	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5181016
NAS1149DN632J	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5143518

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3589-041	1	3	0
	D3589-047	1	1	0
	D3589-049	1	3	0
	MS16997-24	2	22	0
	MS21042L06	2	192	0
	NAS1149DN632J	2	414	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

6.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD KITS

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	QTY -141	PART NUMBER	DESCRIPTION
									D412-761-011	FULL VERTICAL REFERENCE DOOR, LH
									D412-761-011A	FULL VERTICAL REFERENCE DOOR, LH
X									D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X								D412-761-041A	FULL VERTICAL REFERENCE DOOR KIT, LH
		X	1						D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1	1		X						D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1	1			X					D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1					X				D412-761-049	ARMREST KIT, LH
	1					X			D412-761-051	ARMREST KIT, LH
							X		D412-761-053	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
								X	D412-761-141	VENT KIT
		1							D3589-041	LATCH ASSEMBLY
		1							D3589-047	FORWARD GUIDE
		1							D3589-049	AFT GUIDE
		2							MS16997-24	SCREW
		2							MS21042L06	NUT
		2							NAS1149DN632J	WASHER (OR AN960JD6L)
			1						D3676-1	LARGE BUBBLE WINDOW
			1						D3678-1	PLACARD
			1						D3678-3	PLACARD
			1						D3678-5	PLACARD
			1						D3678-7	PLACARD
			1						D3700-1	INBOARD WINDOW DOUBLER
			1						D3700-3	OUTBOARD WINDOW DOUBLER
			1						D3701-1	FLOOR DOUBLER
			1						D3702-1	FORWARD DOUBLER
			1						D3703-1	AFT DOUBLER
			1						D3703-3	AFT CORNER DOUBLER
			1						D3703-5	AFT CAP
			1						D3704-1	ESCUTCHEON
			1						D3704-3	ESCUTCHEON
			1						D3708-1	ANGLE
			1						D3708-3	ANGLE
			1						D3709-1	ANGLE
			1						D3709-3	ANGLE
			1						D3802-1-135	SEAL
			1						DT9458	CUTTING TEMPLATE
			26						AN3-7A	BOLT
			26						MS21042L3	NUT
			1						MS24694-C5	SCREW (OR MS24694-S5)
			1						MS24694-C13	SCREW (OR MS24694-S13)
			1						NAS43DD3-24	SPACER
			52						NAS1149D0363J	WASHER (OR AN960JD10)
				1					D3705-041	INSTRUMENT PANEL ASSEMBLY
				1					D3705-043	* INSTRUMENT PANEL WELDMENT
				1					D3335-1	* SPRING
				1					D3705-5	* ACCESS PANEL
				1					D3706-041	* LOCK BRACKET ASSEMBLY
				1					D3706-5	* PIN

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